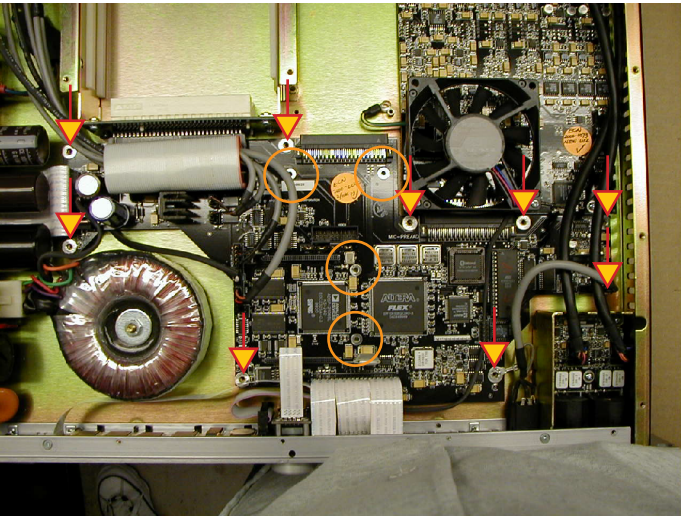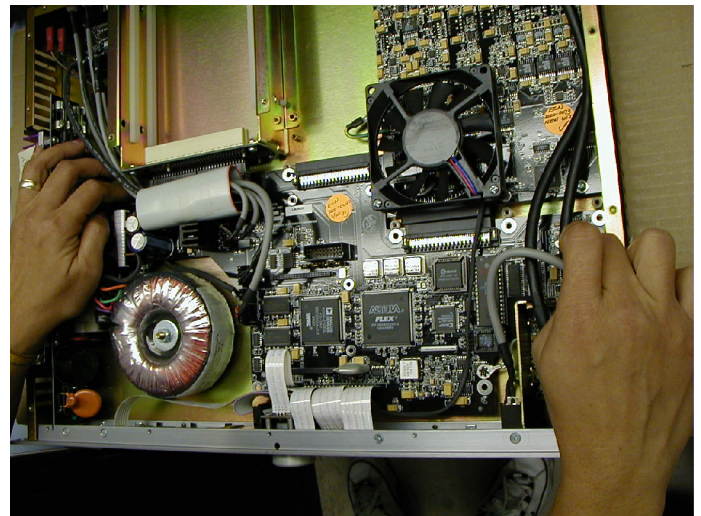1. Remove the top cover (not shown).
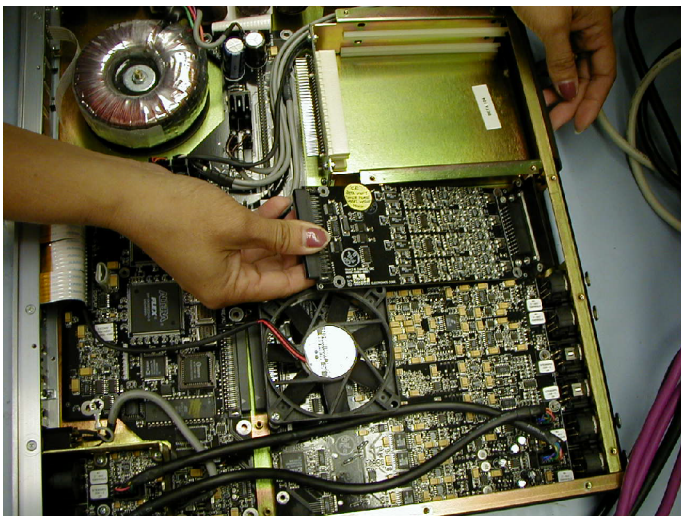2. Remove AMBus blanking panel or AMBus card (if installed).


3. Remove DAC blanking panel.

4. Remove 9 screws from digital board (arrows). Circled holes contain NO screws.

5. Pull digital board toward front panel just until the connector by the fan disconnects.

6. Install the DAC card and line up the connectors on the digital board and the DAC. Once installed, fasten the green wire to the topside of the DAC with a screw in the screwhole by the serial number.
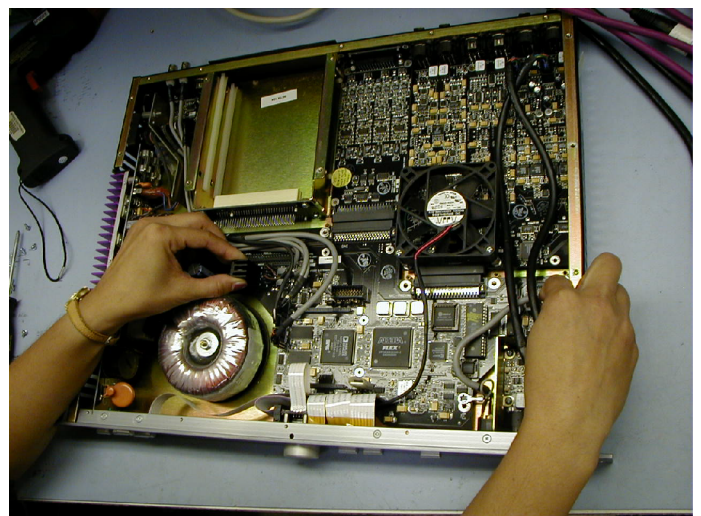
7. Make sure that both the DAC and analog board connector (by the fan) are lined up with the respective connectors of the digital board and pull boards together until connections are snug. Reistall all screws and top.